

## COMMON ERRORS AND POSSIBLE SOLUTIONS

Here there is the list of the most common errors and their possible solutions:

	INTERESTED AXES			MEANING	SOLUTION 1	SOLUTION 2
	X	Y	Z			
ERROR NUMBER	300	350	400	Axes position error	Check the parameters of each axes to see if they are similar to the standard ones	Confirm each sensor is working
	301	351	401	Axes over its negative limit	Check the parameters of each axes to see if they are similar to the standard ones	Confirm each sensor is working
	302	352	402	Axes over its positive limit	Check the parameters of each axes to see if they are similar to the standard ones	Confirm each sensor is working
	303	353	403	Conflict in the axes movement	Check the parameters of each axes to see if they are similar to the standard ones	Confirm each sensor is working
	304	354	404	There is a problem with the axes movement sent from the software	Reboot the machine	Contact the technical assistance
	305	355	405	There is a problem with the axes movement sent from the hardware	Reboot the machine	Contact the technical assistance
	306	356	406	The axes didn't reach the zero position	Reboot the machine	Contact the technical assistance
	307	357	407	The movement is blocked on the axes	Reboot the machine	Contact the technical assistance
	308	358	408	The axes activation is switched off	Reboot the machine	Contact the technical assistance
	309	359	409	The axes is switched off	Reboot the machine	Contact the technical assistance